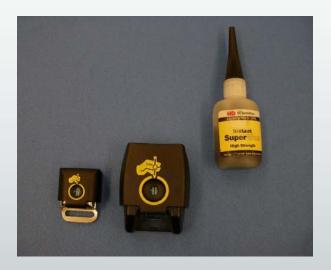
## **TECHNICAL BULLETIN**

## Instructions for permanently bonding in place FS025C and FS029C Buckle Security Covers





## Adhesive

Cyanoacrylate "super glue", high viscosity (2000-3000 cp), rubber toughened. These include:

- ND Industries, Instant Super Glue #310
- Loctite, Prism Series # 410
- 3M, "Scotch Weld" # CA100

- 1. Wipe down mating surfaces of buckle and Security Cover with alcohol to clean.
- 2. Insert buckle part way into Security Cover.
- 3. Apply narrow beads of glue to inner surface of Security Cover as shown.
- 4. Fully insert buckle, and wipe away any excess glue.
- 5. Allow glue to set, 1 hr minimum (setting time varies according to glue, temperature, and humidity).

Note: Spilled glue can be cleaned up with acetone (nail polish remover)

apply glue along top and sides