



1. Remove the 2 bolts and nuts from the pump handle and set aside. Remove the pump handle and set aside.



2. If you don't have the Supine option skip ahead to Step 5. Pumping the unit up slightly will help you access some of the components. Make sure the damper cylinder is not touching the bracket.



3. Use a 13mm wrench and hex wrench to remove the hardware from the damper cylinder.



4. Set aside the bolt, 2 washers, and nut.



5. Use a 13mm wrench and hex wrench to remove the nut and bolt on the pump, not the damper. Set hardware aside.



6. With assistance you can now lift the seat up to the standing position. Bungee the unit so it stays securely in the standing position.



7. Use a 13mm wrench and hex wrench to remove the bolt and nut from the lower part of the pump bracket.

8. Position pump as shown to allow access to the upper bolt and nut on the pump bracket.

9. Use a 13mm wrench and hex wrench to remove both bolt and nut from the upper part of the pump bracket.



10. Carefully remove the pump from the unit.

11. Use a 19mm wrench and hex wrench to remove the nut and bolt from the pump. Remove the chrome slug and place onto new pump. Tighten bolt and nut securely.

12. With the arrows on the pump facing towards the ground and the labels up, place the pump back onto the unit.



13. Make sure the bolt is positioned as shown when placing the pump back into the unit. The nut has to face towards the back of the unit.

14. The black washer needs to be placed in the pump bracket as shown. With the flat part on the inside.

15. Place pump bracket back onto the pump and unit.



16. Use a 13mm wrench and hex wrench, insert the bolt and nut from the upper part of the pump bracket. Tighten securely.



17. Use a 13mm wrench and hex wrench, insert the bolt and nut from the lower part of the pump bracket. Tighten securely.



18. With assistance, lower the unit onto the shaft of the pump.



19. Line up holes on the seat and pump. Insert bolt and place nut onto bolt.



20. Use a 13mm wrench and hex wrench to tighten the nut and bolt for the pump.



21. If you do not have the Supine option skip to step 24. Place right side washer between the brackets on the dampener cylinder and insert bolt.



22. Place left side washer between the brackets on the dampener cylinder and insert bolt.



23. Place nut onto bolt and tighten securely.



24. Place pump handle back onto the pump. Insert bolts and nuts and tighten securely.