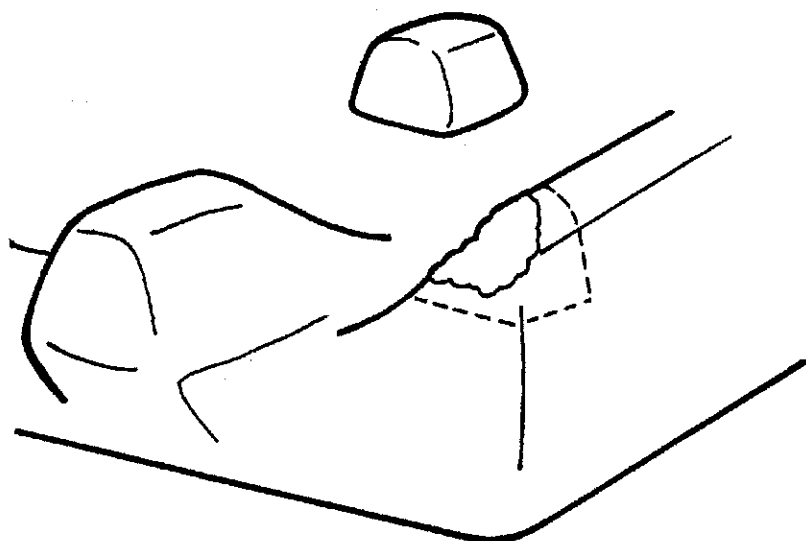


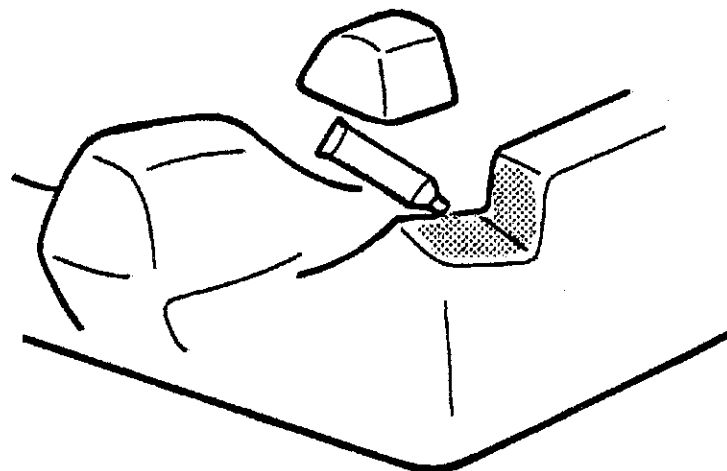
[A] Repair of Missing Foam

1> Begin your foam repair by cleaning the upholstery surrounding the area to be repaired with an ammonia based window cleaner. This will remove dirt, grease and prepare the surface for a better bond

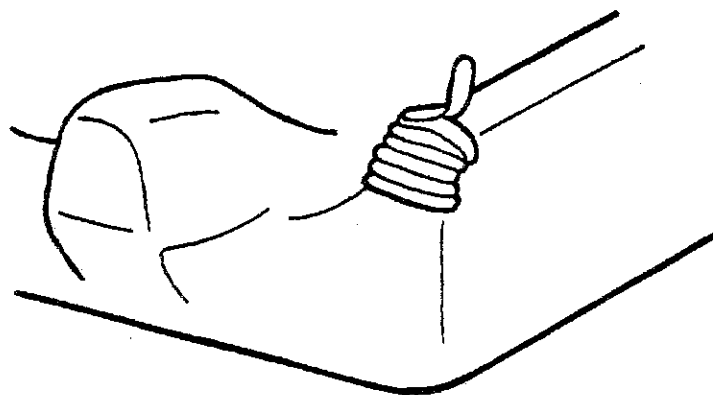


2> Try to retrieve the original piece of foam, if this is not possible, cut a piece of foam to mimic the missing piece as closely as possible. Glue the foam in the hole as shown and trim with a pair of scissors.

3> If the Tumble Forms[®] upholstery also has a crack or tear, do step "B" before proceeding.

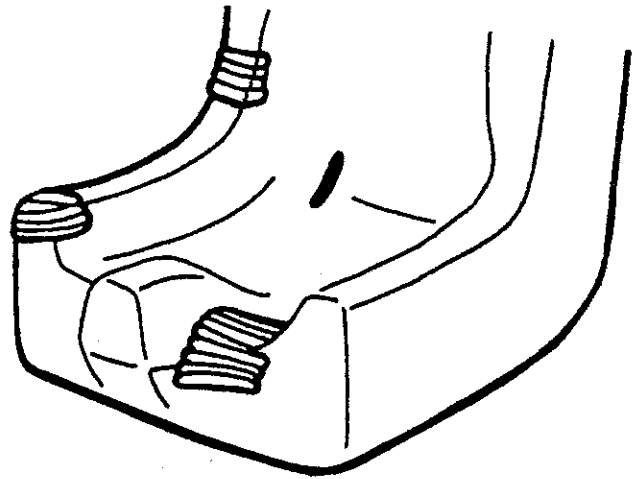


4> Cover the damaged area with the colored press patches in an overlapping sequence as shown. Peeling off the paper backing is easier if you slightly tear an edge of the patch far enough to get a fingernail under the paper. Apply the patches as you would adhesive bandages.



[B] Repair of Damaged Tumble Forms® Upholstery

- 1> Begin your Tumble Forms® upholstery repair by cleaning the area with a ammonia based window cleaner. This will remove dirt, grease, and prepare the surface for a better bond.
- 2> Open the crack, slit, or tear and spread the adhesive uniformly and generously onto the area to be glued.
- 3> Stall for 60 seconds in making contact between any two glued surfaces. When the adhesive is slightly "tacky" or "stringy", press and join together with firm pressure.

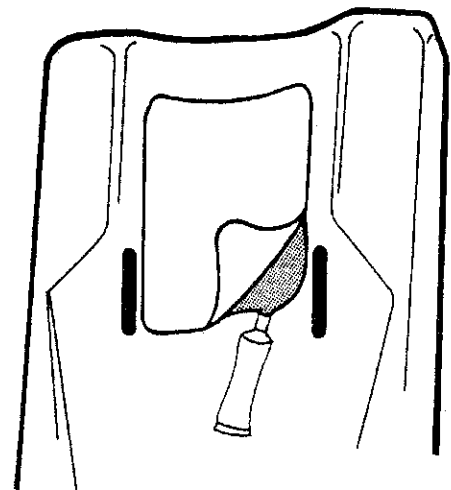
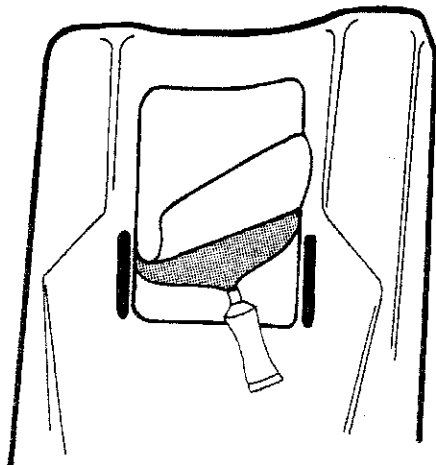


- 4> Cover the damaged area with the colored press patches in an overlapping sequence as shown. Peeling off the paper backing is easier if you slightly tear an edge of the patch far enough to get a fingernail under the paper. Apply the patches as you would adhesive bandages.

[C] Repair Velcro® Hook and Loop Fastener

- 1> If a Velcro® hook and loop fastener has peeled away from the Tumble Forms® upholstery, it can be re-glued. Spread the adhesive uniformly and generously onto the area to be glued.

Stall for 60 seconds in making contact between any two glued surfaces. When the adhesive is slightly "tacky" or "stringy", press and join together with firm pressure.



- 2> If Velcro® hook and loop fasteners are exhausted and have lost their holding power, a new Velcro® patch can be adhered on top of the old Velcro®. Uniformly and generously spread the adhesive onto both surfaces to be glued. Stall for 60 seconds in making contact between any two glued surfaces. When the adhesive is slightly "tacky" or "stringy" press and join together with firm pressure. Allow 24 hours drying time before use.